



Dart Aerospace Ltd.
1270 Aberdeen St
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Tel (613) 632-5200
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647.1305

Job Sheet 212173



Part No: 647.1305

Job Qty: 1 pcs

Part Name: EC145 Cable Cutter System Removable Provisions U Channel Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/12/20

Job Tracking No:

Due Date: 9/14/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: 647.1305 REV E IPP REV:A NEW ISSUE 13.07.16 JLM VERIFIED BY:DD IPP REV:B 14.07.31 AS PER ECN C2 DD VERF:JLM IPP REV:C 15.07.09 AS PER REV D DD VERIFIED BY:JLM IPP REV:D 18.05.02 AS PER REV:E JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	9/14/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

ART
EROSPACE

Part No: S298353



47.1305

: 212173

No/Batch: S298353

E

Ins: FAA STC SR02290LA 16/06/14, T6 STC LoA RDIMS - 6314

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CANADA
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120	QC 4	1 pcs	9/14/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	9/14/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	9/14/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	

DAS
72
9-89

DAS
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SEP 03 2020

140 QC 21 - SA	1 pcs	9/14/20	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 9	
				QC 21 - SA - 77	

DAS
70
9-89

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 647.1305 EXPIRY DATE OF: RTV Loctite 598: _____ MAGNOBOND 6398 PART 1: _____ MAGNOBOND 6398 PART 2: _____ SEALANT PR-1425: _____ ***INDICATE ON BOX EXPIRY DATE OF RTV,

MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425 ***

135 - (Document Control) Photocopy bluefile & type labels per PPP 647.1305

140 - (QC21- Final Inspection - Work Order Release) *** Enter exp. date in lot maintenance for RTV loctite 598, MAGNOBOND PART1, MAGNOBOND PART2 AND SEALANT PR-1425***

(017089)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264522 Exp 10/31/2020
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264523 Exp 10/31/2020
600.1012 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5289573 (Exp 01/31/2021)
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5288848 Exp 12/17/2021
601.2999 ✓	Screw	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5267822 ✓
647.0112 ✓	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5258631 ✓
647.1402	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5297650 ✓
647.1403	Upper Cutter Assembly, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5297726 ✓
647.1601 ✓	Wiper Deflector Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5284348 ✓
647.1610 ✓	Wiper Deflector Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5112992 ✓
647.1702 ✓	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5290945 ✓
647.2010 ✓	Upper Strut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	B106783 ✓
647.2011 ✓	Lower Strut	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5256200 ✓
647.2113 ✓	Lower Rail, U-Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	3166050 ✓
90965A160 ✓	Washer 601.2375	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5073066 ✓
91292A080 ✓	Screw	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5294401 ✓
93475A270 ✓	Washer	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5031227 ✓
93625A300 ✓	Locknut D5678-1	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5227139 ✓
AN3-11A ✓	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5283668 ✓
AN3-15A ✓	Bolt	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5283654 ✓
AN3C10A ✓	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5130324 ✓
LN9025-0820K ✓	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5232570 ✓
LN9037-08018 ✓	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5232833 ✓
MS21042-08 →	Use MS21042L08 ✓	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5285471 ✓
MS21042-3 ✓	Nut use MS21042L3 per QSI 017	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5160258 ✓
MS21042L4 ✓	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5292670 ✓
MS27039-08-13 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5283890 ✓
MS27039-1-14 ✓	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5235464 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	42 Ea (42 ea)	110-Packaging 1 - Pick Kit	5294913 ✓
NAS1149F0432P ✓	Washer (AN960-416L)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5259479 ✓
NAS1149FN832P ✓	Washer (AN960-8)	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5248080 ✓
NAS6604-66 ✓	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5294741 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	10	0
	600.0991	1	11	0
	600.1012	1	23	0
	601.2045	1	15	0
	601.2999	3	43	0
	647.0112	8	86	0
	647.1402	1	1	0
	647.1403	1	1	0
	647.1601	1	10	0
	647.1610	1	15	0
	647.1702	2	11	0
	647.2010	2	12	0
	647.2011	2	6	0
	647.2113	1	6	0
	90965A160	3	41	0
	91292A080	4	2	0
	93475A270	8	19	0
	93625A300	4	22	0
	AN3-11A	12	143	0
	AN3-15A	5	41	0
	AN3C10A	2	10	0
	LN9025-0820K	8	181	0
	LN9037-08018	8	182	0
	MS21042-08	4	0	0
	MS21042-3	19	319	0
	MS21042L4	4	2,081	0
	MS27039-08-13	4	99	0
	MS27039-1-14	4	392	0
	NAS1149F0332P	42	1,167	0
	NAS1149F0432P	8	634	0
	NAS1149FN832P	8	1,161	0
	NAS6604-66	4	5	0
Part Specifications				
Specifications could not be found.				

Plex 8/12/20 11:52 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					